

DESIGN AND FABRICATION OF PNEUMATIC SHEET METAL BENDING MACHINE



MINI PROJECT REPORT

Submitted by

EASWARAN C	710420114308
JOGESH KUMAR S	710420114314
RAHUL M R	710420114322
SANTHOSH S	710420114326

In partial fulfillment for the award of the degree

of

BACHELOR OF ENGINEERING

in

MECHANICAL ENGINEERING CHRIST THE KING ENGINEERING COLLEGE COIMBATORE

ANNA UNIVERSITY : CHENNAI 600025 JUNE 2023



Dr.M.JEYAKUWAR, M.E.Ph.D.

CHRIST THE KING ENGINEERING COLLEGE, Chikkarampalayam Village, Karamadai, Mettupalayam Taluk, Combatore - 641 104.

BONAFIED CERTIFICATE

Certified that this project report " DESIGN AND FABRICATION OF PNEUMATIC SHEET METAL BENDING MACHINE" is the bonafied work of "EASWARAN C (710420114308), JOGESH KUMAR S (710420114314), RAHUL M R (710420114322), SANTHOSH S (710420114326)" who carried out the project work under my supervision.

HEAD OF THE DEPARTMENT

Department of Mechanical Engg., Christ The King Engineering College, Coimbatore - 641104.

Mr. S.GIRIDHAŘAN.M.É

SUPERVISOR

Assistant Professor

Department of Mechanical Engg., Christ The King Engineering College, Coimbatore - 641104.

Submitted for the project viva voice held on <u>02/08/2028</u>,

Dr.M.JEYAKIMAR, M.E., Ph.D. PRINCIPAL

CHRIST THE KING ENGINEERING COLLEGE, Chikkurampalayom Village, Karamadai, Meltupalayam Taluk, Combatore - 641 104.

EXTERNAL EXAMINER

INTERNAL EXAMINER

ABSTRACT

Bending operation in sheet metal forming has been extensively used in manufacturing technology for mass production especially in automotive industry as one of the tools for shaping into a desired shape and geometry, therefore to keep abreast some of the trends in bending operation. In this short overview paper, different types of bending techniques were exploited and presented varying from old age to modern age of bending operation. Theory of bending was also discussed extensively in this paper.



Dr.M.JEYAKUMAR, M.E..Ph.D.

PRINCIPAL
CHRIST THE KING ENGINEERING COLLEGE,
Chikkaramparayam Village,
Karamadar, Menupalayam Taluk,
Combotore - 641 104.

CHAPTER 9

APPLICATION

- Sheet metal fabrication
- Automobile
- ❖ Aircraft

COIMBATORE

Dr.M.JEVAKUMAR, M.E., Ph.D.

CHRIST THE KING ENGINEERING COLLEGE. Chikkarampalayam Village, Karamada: Mettupalayam Taluk, Combatore - 041 104.